HONDA	Accessory	Application	Publications No.
INSTALLATION INSTRUCTIONS	**TRUNK SPOILER**	**1999 ACCORD 2-DOOR**	**AII 20048**
			Issue Date **OCT 1998**

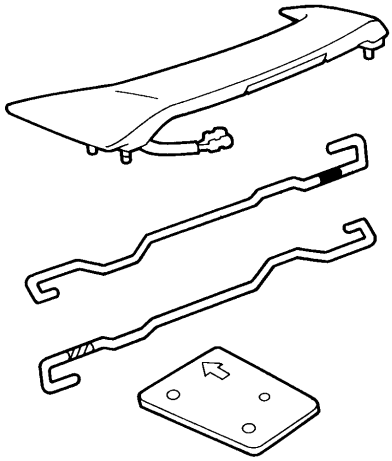
PARTS LIST

Trunk spoiler

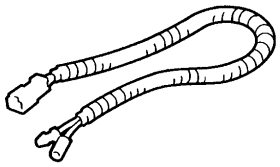
Right trunk spring (marked red)

Left trunk spring (marked yellow)

Template



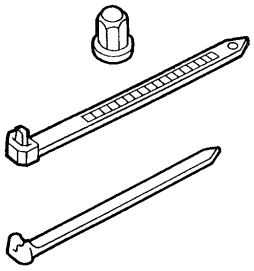
Spoiler harness



4 Cap nuts

5 Long wire ties

6 Short wire ties



TOOLS AND SUPPLIES REQUIRED

Small flat-tip screwdriver
Eye protection (face shield, safety goggles, etc.)
Drill
3 mm, 6 mm, 8 mm, and 10 mm Drill bits
Drill stop
10 mm Combination wrench
Felt-tip pen
Center-punch
File
Touch-up paint
Hammer
Piece of wire
10 mm Socket
Torque wrench
Heavy gloves
Trunk Spring Installer/Remover
T/N 08M10-SM4-100

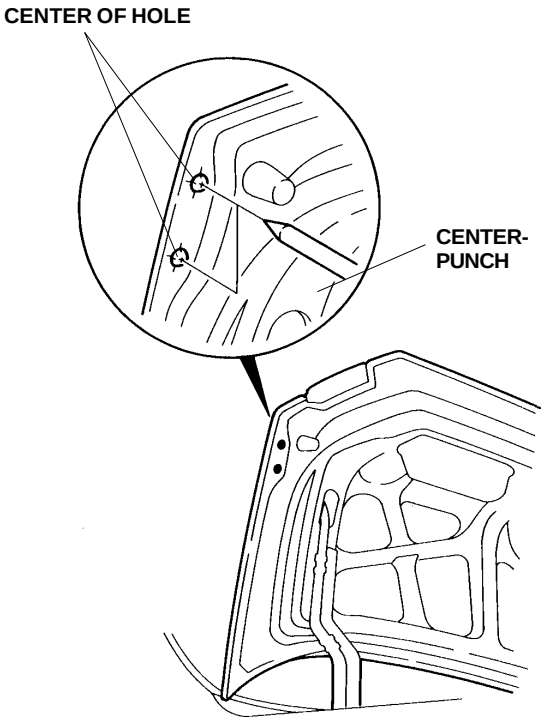
INSTALLATION

Customer Information: The information in this Accessory Installation Instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your car. These procedures should not be attempted by "do-it-yourselfers."

1. Make sure you have the anti-theft code for the radio, then write down the frequencies for the presets buttons.

2. Disconnect the negative cable from the battery.

3. Inside the trunk lid, locate the two identification holes on the trunk lid. If necessary, scrape away the seam sealer so you can see the outline of the holes. Mark and lightly center-punch the center of the holes. Repeat on the other side.



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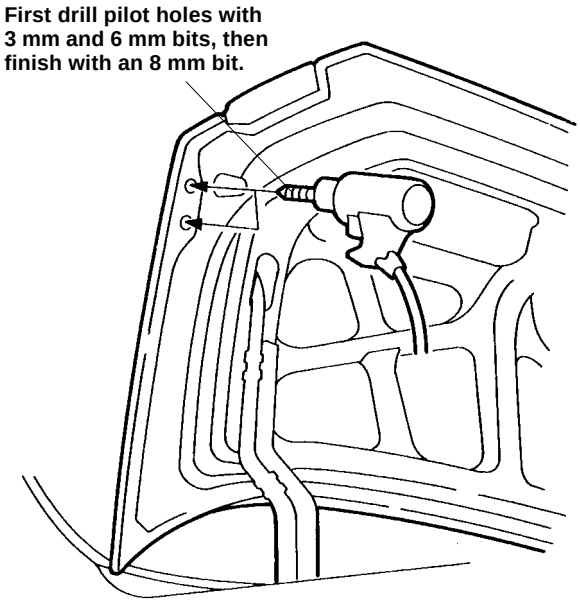
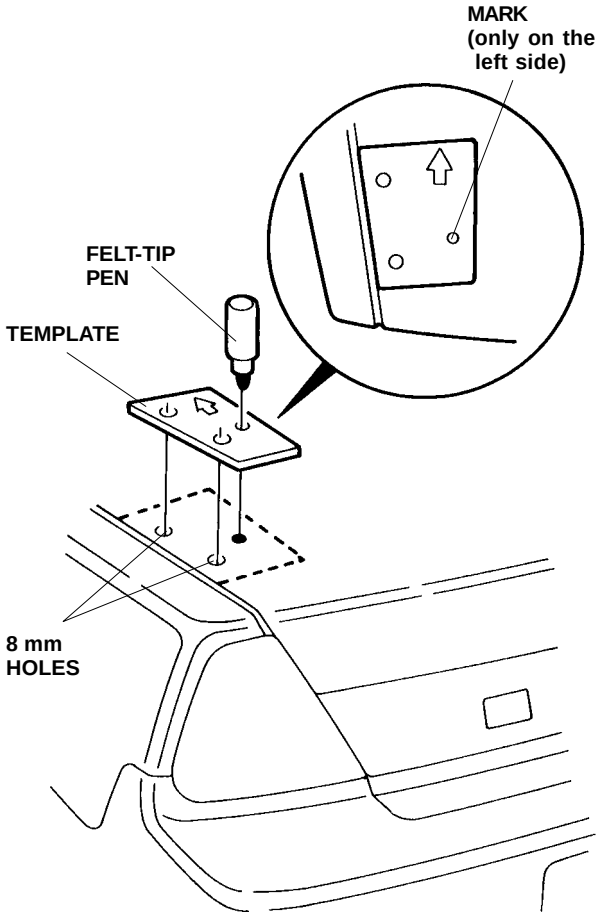
4. Have an assistant hold the trunk lid open. While wearing eye protection, drill an 8 mm hole through each center-punched mark:

   - First drill with a 3 mm bit, then a 6 mm bit, and finally with an 8 mm bit.



   - Remove all burrs and metal shavings, and apply touch-up paint to the edges of the holes.
   - Repeat on the other side.
   - When the touch-up paint is dry, clean the area to be covered, and wax it with a high-quality paste wax.

5. Close the trunk lid. Position the template, printed side up, at the left (driver's side) edge of the trunk lid. Align the two outer holes in the template with the two holes in the trunk lid. Using a felt-tip pen, mark the trunk lid as indicated on the template. The right side of the trunk lid does not need a hole; mark only the left side for the spoiler harness.



6. Remove the template, and lightly center-punch the mark.

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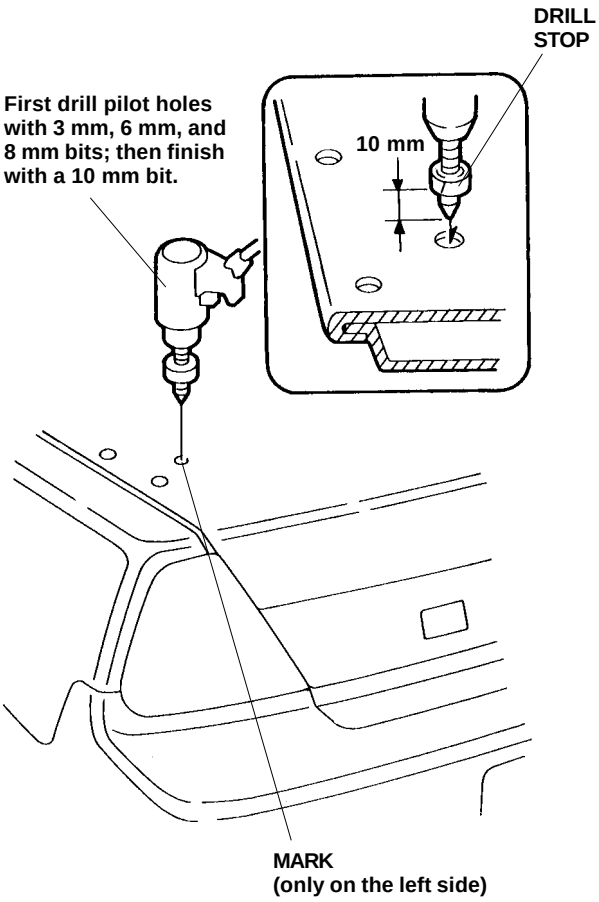
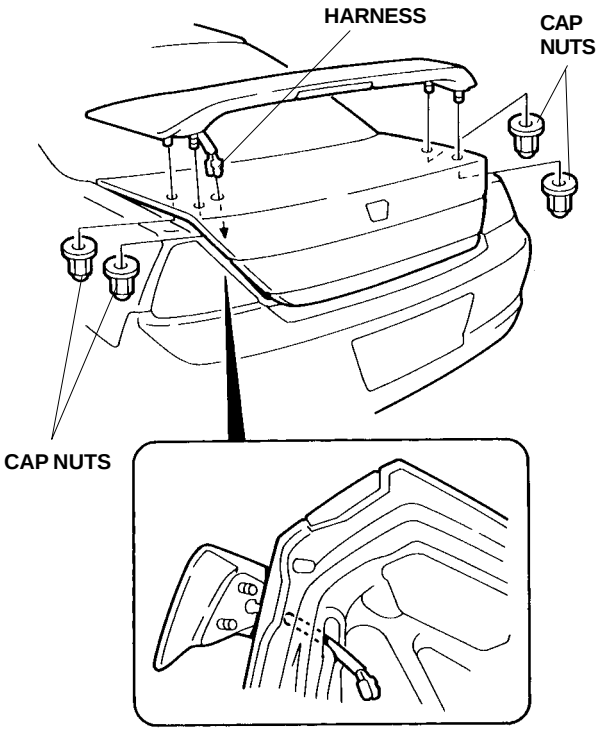
7. While wearing eye protection, drill a 10 mm hole at the center-punched mark through the outer skin of the trunk lid, to route the spoiler harness. Use a drill stop to avoid drilling through the inner panel:

   - First drill with a 3 mm bit, then with a 6 mm bit, next with an 8 mm bit, and finally with a 10 mm bit.



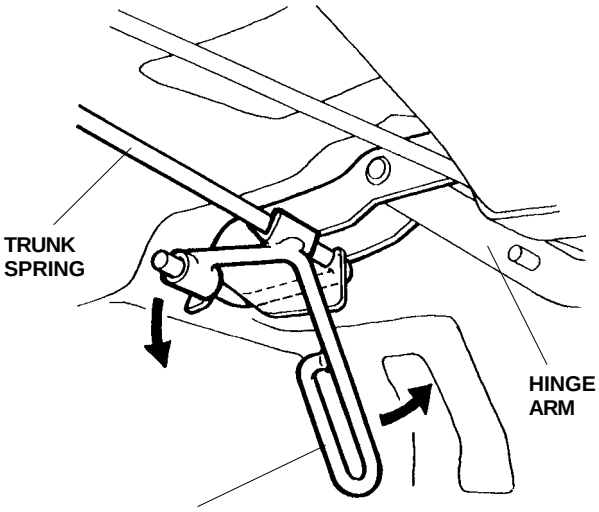
   - Remove all burrs and metal shavings, and apply touch-up paint to the edge of the hole you drilled.

8. Hold the spoiler above the trunk lid, and route the spoiler harness down through the 10 mm hole you just drilled; then, route it through the rectangular hole as shown. If necessary, use a piece of wire to pull the spoiler harness.



9. Fit the trunk spoiler into position on the trunk lid and install the four cap nuts. Torque the cap nuts to 7 to 10 N•m (5 to 7 lb-ft).

10. With an assistant holding the trunk lid open, remove the old trunk springs from the trunk hinge arms using the special tool. Wear heavy gloves to protect your hands, and pull the special tool slowly and carefully toward you.



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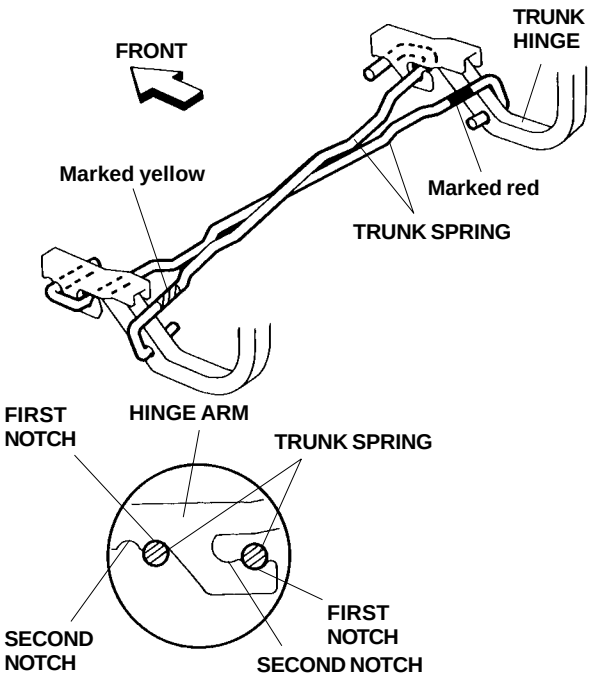
11. Install the heavy-duty springs in the reverse order of removal:

    - Set the tool on the unmarked end of each trunk spring.



    - Install the red-marked spring in the hole in the trunk hinge on the right (passenger's) side of the vehicle. Install the yellow-marked spring in the hole in the trunk hinge on the left (driver's) side.

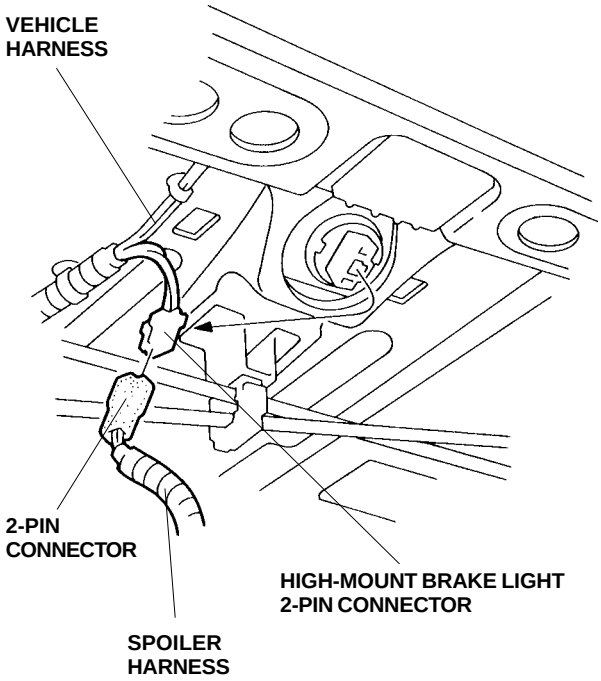
    - While wearing gloves, rotate the tool as you pull it toward you.

    - Set the springs in the first notch (original position) of the hinge arms.

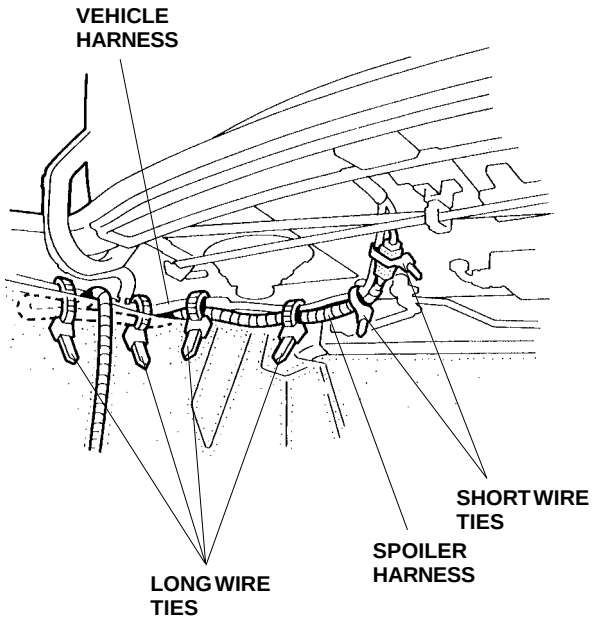
    - Reinstall the center clip on the trunk springs.

Routing the Wire Harness

12. Unplug the high-mount brake light 2-pin connector. Route the brake light harness over the trunk spring, and connect the spoiler harness 2-pin connector to the brake light harness 2-pin connector.



13. Inside the trunk, route the spoiler harness along the vehicle harness, and secure the spoiler harness to the vehicle harness with four long wire ties and two short wire ties in the areas shown. Cut the excess off the wire ties.



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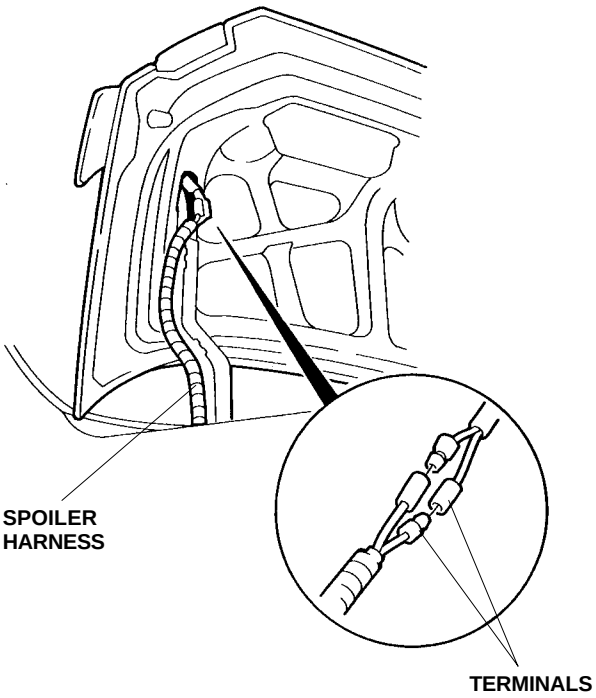
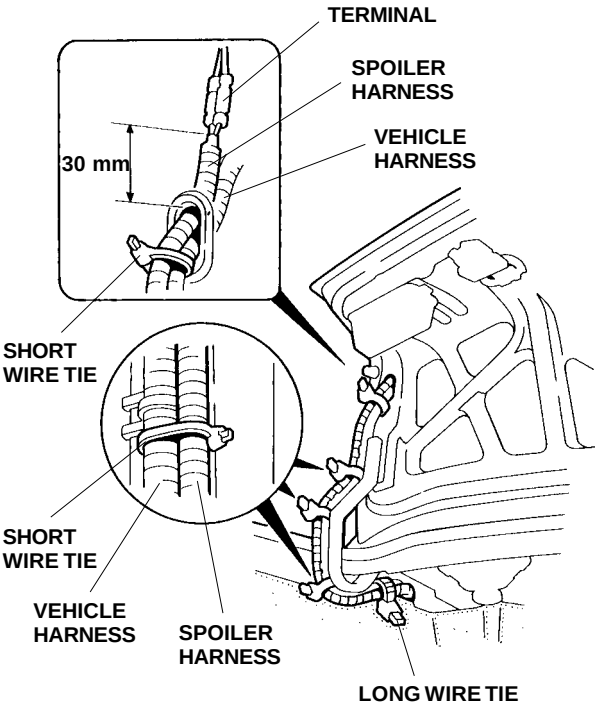
14. Connect the spoiler terminals to the spoiler harness terminals.



15. Route the spoiler harness along the vehicle harness secured to the trunk hinge arm. Secure the spoiler harness to the vehicle harness with four short wire ties and one long wire tie in the areas shown, then tuck the spoiler teminals back into the hole in the trunk lid.



16. Check that all wire harnesses are routed properly and all connectors are plugged in.

17. Reconnect the negative cable to the battery.

18. Enter the customer's radio anti-theft code, and reset the radio station presets.

19. Reset the clock.

20. Check that the spoiler brake light comes on when the brake pedal is pressed.

Use and Care

- Handle the spoiler with care; it's not designed to absorb impact.
- Check the spoiler mounting nuts periodically, and retighten them if necessary.

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